## Bitumen Emulsion (Catonic Type) - Second Revision

IS 8887 : 2004

| Characteristics | Grades of Emulsion |  |  |  |  | Method of Test, Ref to |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | RS-1 | RS-2 | MS | SS-1 | SS-2 | 1:No. | Annex of this standard |
| Residue on 600 micron IS Sieve, percent by mass, Max | 0.05 | 0.05 | 0.05 | 0.05 | 0.05 | - | B |
| Viscosity by saybolt furol viscometer, seconds: |  |  |  |  |  | 3117 | - |
| 1) At 25 Deg. C | - | - | - | 20-100 | 30-150 |  |  |
| 2) At 50 Deg. C | 20-100 | 100-300 | 50-300 | - | - |  |  |
| Coagulation of emulsion at low temperature C | Nil | Nil | Nil | Nil | Nil | - | C |
| Storage stability after 24 <br> h, percent, Max | 2 | 1 | 1 | 2 | 2 | - | D |
| Particle charge | Positive | Positive | Positive | Weak Positive | Positive | - | E |
| Coating ability and water resistance: |  |  |  |  |  |  |  |
| 1. Coating, dry aggregate | - | - | Good | - | - | - | F |
| 2. Coating, after spraying | - | - | Fair | - | - |  |  |
| 3. Coating, wet aggregate | - | - | Fair | - | - |  |  |
| 4. Coating, after spraying | - | - | Fair | - | - |  |  |
| Stability to mixing with cement (percentage coagulation), Max | - | - | ${ }^{-}$ | 2 | 2 | - | G |
| Miscibility with water | No coagulation | No coagulation | No coagulation | - | No coagulation |  | H |


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|  | RS-1 | RS-2 | MS | SS-1 | SS-2 | 1:No.Annex of <br> this <br> standard |  |
| Tests on residue: |  |  |  |  |  |  |  |
| 1. Residue by <br> evaporation, percent, <br> Min. | 60 | 67 | 65 | 50 | 60 | - | J |
| 2. Penetration 25 Deg. <br> C/100g/5 sec | $80-150$ | $80-150$ | $60-150$ | $60-350$ | $60-120$ | 1203 | - |
| 3. Ductility 27 Deg. C/cm, <br> Min. | 50 | 50 | 50 | 50 | 50 | 1208 | - |
| 4. Solubility : <br> In trichloro-ethylene, <br> Percent by mass, Min. | 98 | 98 | 98 | 98 | 98 | 1216 | - |
| Distillation in percent, by <br> volume at |  |  |  |  |  |  |  |
| 1. 190 Deg. C | - | - | - | $20-55$ | - | - | - |
| 2. 225 Deg. C | - | - | - | $30-75$ | - | - | - |
| 3. 260 Deg. C | - | - | - | $40-90$ | - | - | - |
| 4. 315 Deg. C | - | - | - | $60-100$ | - | - | - |
| Water content, percent by <br> mass, Max. | - | - | - | 20 | - | - | - |

Note 1 : "This requirement shall be applicable only under situations where the ambient temperatures is below 15 Deg. C.

RS-1 : Rapid Setting - 1
RS-2 : Rapid Setting - 2
MS : Medium Setting
SS-1 : Slow Setting-1
SS-2 : Slow Setting-2

