

# Status as on 30.09.2021

- Subject: Status of Environmental Clearance Conditions for Expansion of Barauni Refinery from 6 MMTPA to 9 MMTPA along with polymer units by M/s Indian Oil Corporation Limited at Barauni, District Begusarai (Bihar)- Environmental Clearance - reg.
- Ref: Ministry's clearance letter no J-11011/15/2015 IA-II (I) dated 15.02.2019 and 04.06.2020

| SN | Point Status  |   |  |  |
|----|---|---|--|--|
| 11 | Terms and Conditions  |   |  |  |
| a) | Third party assessment for the environmental damage, if any, and differential impacts on environmental parameters due to excess crude processing (during the periods 2009-10, 2010-11, 2012-13, 2013-14, 2015-16, & 2016-17) shall be carried out by NEERI or by any other agency of repute, in a fixed time frame and the report shall be submitted to the ministry. | <ul> <li>Study has been completed by M/s NEERI Nagpur in Jan 2020 and report submitted to MoEF&amp;CC on 30.01.2020.</li> <li>As per report no adverse impact of excess crude processing is observed and same has been accepted by MoEF&amp;CC (Ref: Minutes of the 17th meeting of the Expert Appraisal Committee (Industry-2 sector) held during 25-27 February, 2020, Agenda 17.15)</li> <li>Complied</li> </ul> |  |  |
| b) | Necessary permission as mandated<br>under the Water (Prevention and<br>Control of Pollution) Act, 1974 and the<br>Air (Prevention and Control of Pollution)<br>Act, 1981, as applicable from time to<br>time, shall be obtained from the State<br>Pollution Control Board as required.  | <ul> <li>With Ref. No.(ROB)NOC-1471/20/1220 Dated-01.09.2021 Permission from BSPCB, under Water (Prevention and Control of Pollution) Act, 1974 and the Air (Prevention and Control of Pollution) Act, 1981, available with validity till 31.08.2026.</li> <li>Complied</li> </ul>  |  |  |
| c) | As already committed by the project<br>proponent, Zero Liquid Discharge shall<br>be ensured and no waste/treated water<br>shall be discharged outside the<br>premises.  | • Complied  |  |  |
| d) | Necessary authorization required under<br>the Hazardous and Other Wastes<br>(Management and Trans-Boundary<br>Movement) Rules, 2016 and Solid Waste<br>Management Rules, 2016 shall be  | <ul> <li>Authorization from BSPCB available with validity till 06.01.2024.</li> <li>Complied</li> </ul>   |  |  |

|          | obtained and the provisions contained<br>in the Rules shall be strictly adhered to.  |  |  |
|----------|--|--|--|
| e)<br>f) | To control source and the fugitive<br>emissions, suitable pollution control<br>devices shall be installed with different<br>stacks to meet the prescribed norms<br>and/or the NAAQS. The gaseous<br>emissions shall be dispersed through<br>stacks of adequate height as per<br>CPCB/SPCB guidelines.<br>The National Emission Standards for the | <ul> <li>BELCO scrubber is installed in RFCCU for effluent scrubbing as a pollution control device.</li> <li>Gaseous emission is dispersed through stacks of adequate height as per CPCB/SPCB guidelines for existing stacks and will be implemented in new units as well.</li> <li>Complied</li> <li>Please refer Annexure-1 for detailed status for</li> </ul> |  |
|          | Petroleum Oil Refinery issued by the Ministry vide G.S.R.186(E) dated 18 <sup>th</sup> March, 2008, as amended from time to time, shall be followed.   | <ul> <li>compliance of standards/norms for Oil Refinery Industry notified under the Environment (Protection) Rules, 1986 vide G.S.R. 186(E) dated 18<sup>th</sup> March, 2008.</li> <li>Complied</li> </ul>  |  |
| g)       | The National Emission Standards for<br>Petrochemical (Basic & Intermediates)<br>issued by the Ministry vide G.S.R.820 (E)<br>dated 9 <sup>th</sup> November, 2012, as amended<br>from time to time, shall be followed.   | <ul> <li>Petrochemical units has not been constructed and compliance will be updated to include new units.</li> <li>Complied</li> </ul>  |  |
| h)       | Total fresh water requirement shall not<br>exceed 24000 cum/day to be met from<br>ground water through artesian wells.<br>Necessary prior permission in this regard<br>shall be obtained from the concerned<br>regulatory authority.   | <ul> <li>Presently, Barauni Refinery has necessary authorization from CGWA for 15624 m3/day. During, April 21 to Sept 21 average fresh water consumption was 14544 m3/day.</li> <li>Prior permission will be taken from CGWA for enhancement of this limit to 24000 m3/day before project completion.</li> <li>Complied</li> </ul>                               |  |
| i)       | Process effluent/any wastewater shall<br>not be allowed to mix with storm water.<br>Storm water drain shall be passed<br>through guard pond.   | <ul> <li>A separate storm water channel is there in the refinery which is reused for refinery operation post treatment.</li> <li>Complied</li> </ul>   |  |
| j)       | Hazardous chemicals shall be stored in<br>tanks, tank farms, drums, carboys etc.<br>Flame arresters shall be provided on<br>tank farm and solvent transfer to be<br>done through pumps.  | farm, drums etc. All class A petroleum storage tank<br>has been provided with Rim Seal Fire protectio  |  |

| k) | Process organic residue and spent<br>carbon, if any, shall be sent to cement<br>industries. ETP sludge, process inorganic<br>& evaporation salt shall be disposed off<br>to the TSDF. The ash from boiler shall be<br>sold to brick manufacturers/cement<br>industry.                       | <ul> <li>Spent catalyst generated in RFCC unit is sent to cement industry for re-processing/co-processing. Pet coke is sold to authorized user.</li> <li>No ash is generated at Barauni Refinery.</li> <li>Complied</li> </ul> |  |  |  |
|----|---|--|--|--|--|
| 1) | The company shall strictly comply with<br>the rules and guidelines under<br>Manufacture, Storage and Import of<br>Hazardous Chemicals (MSIHC) Rules,<br>1989 as amended time to time. All<br>transportation of Hazardous Chemicals<br>shall be as per the Motor Vehicle Act<br>(MVA), 1989. | <ul> <li>Compliance is already being done and will be expanded to include new units.</li> <li>Complied</li> </ul>  |  |  |  |
| m) | Regular monitoring of Volatile Organic<br>Compounds shall be carried out at<br>vulnerable points.   | • Monitoring of Volatile Organic Compounds is being done quarterly and will be increased to include new units.   |  |  |  |
|    |   | Complied   |  |  |  |
| n) | Oily sludge shall be collected for oil recovery and the residue shall be bio-remediated.  | • Oily sludge is collected in 4 nos. Pits for oil recovery.<br>Residual oily sludge is bio-remediated in Confined<br>Space Bioreactor (CBR).   |  |  |  |
|    |   | Complied   |  |  |  |
| 0) | Comprehensive water audit to be<br>conducted on annual basis and report to<br>the concerned Regional office of the<br>Ministry. Outcome from the report to be<br>implemented for conservation scheme.   | by FICCI and final report submitted in Sep 2021.<br>Phase wise implementation of recommendations is  |  |  |  |
|    | •   | Complied   |  |  |  |
| p) | Oil caters/oil traps shall be provided at<br>all possible locations in rain/storm water<br>drainage system inside the factory   | <ul> <li>Oil catchers have been constructed at 7 strategic<br/>locations of the refinery</li> </ul>  |  |  |  |
|    | premises.   | • Oil containment booms have also been installed at 3 nos of strategic locations in the refinery.  |  |  |  |
|    |   | <ul> <li>Oil collected/trapped by oil catcher and oil containment booms are transferred to ETP mechanically through gully suckers.</li> <li>The same facility will also be provided in the new units.</li> </ul>               |  |  |  |
|    |   | • Complied   |  |  |  |
| q) | The company shall undertake waste minimization measures as below:-  |  |  |  |  |

|    | (i) Metering and control quantities of active ingredients to minimize waste.  | All critical/important process lines have flow meters installed.   |  |
|----|---|--|--|
|    | (ii) Reuse of by-products from the process as raw materials or as raw substitutes in other processes.   | All excess/byproduct gases generated are used as fuel gas. Any oil drained is routed to ETP for recovery and is reprocessed in AVUs/Coker.   |  |
|    | (iii) Use of automated filling to minimize spillage.  | In OM&S Gantry, automated filling is done with process interlocks in place to avoid spillage.  |  |
|    | (iv) Use of Close Feed system into batch reactors.  | Batch reactors process occurs only in Coker unit. In this unit closed and automated feed system is in place.   |  |
|    | (v) Venting equipment through vapour recovery system.   | ETP has a VOC recovery system. Recovered vapour is passed through activated charcoal bed before venting.   |  |
|    | (vi) Use of high pressure hoses for equipment clearing to reduce wastewater generation.   | High pressure (hydrojet) is used to clean vessels, exchangers & pipelines when required.   |  |
|    |   | • Complied   |  |
| r) | The green belt of 5-10 m width shall be   | • Total plot area of the refinery: 887.83 acres.   |  |
|    | developed in more than 33% of the total<br>project area, mainly along the plant<br>periphery, in downward wind direction  | Green belt area in Refinery: 43.8 acres.   |  |
|    |   | Green belt area in Refinery Township: 82.19 acres.   |  |
|    | and along road sides etc. Selection of plant species shall be as per the CPCB   | • Total green belt area: 125.99 acres.   |  |
|    | guidelines in consultation with the State<br>Forest Department.   | • Since, there is no further land available for tree plantation in Refinery and township hence, an agreement has been done with Forest department on 21.10.2021 for 1,65,000 nos. trees plantation in 180 Hectare land. Application has been submitted on 26.10.2021 for amendment in EC for the same. |  |
|    |   | Being complied   |  |
| s) | All the commitments made to the public during hearing/consultation shall be   | • All the recommendations of public hearing has been complied.   |  |
|    | satisfactorily implemented.   | Complied   |  |
| t) | At least 0.25% of the total project cost<br>shall be allocated for Corporate<br>Environment Responsibility (CER) and<br>item-wise details along with time bound<br>action plan shall be prepared and<br>submitted to the Ministry's Regional<br>Office. | • Being complied   |  |
| u) | For the DG sets, emission limits and the stack height shall be in conformity with the extant regulations and the CPCB   | It is used only in case of complete power failur   |  |

|      | guidelines. Acoustic enclosure shall be   | monitoring will be done whenever DG set will be in  |  |
|------|---|---|--|
|      | provided to DG set for controlling the  | line.   |  |
|      | noise pollution.  | • Stack height modification job completed. Accoustic enclosure job completed.   |  |
|      |   | • Complied.   |  |
| v)   | The unit shall make the arrangement for protection of possible fire hazards   | Noted for compliance.   |  |
|      | during manufacturing process in<br>material handling. Fire fighting system<br>shall be as per the norms.  | <ul> <li>Fire station has been established in the refinery for<br/>protection of possible fire hazards.</li> </ul>  |  |
| w)   | Continuous online (24X7) monitoring system for stack emissions shall be   | <ul> <li>24 nos. of existing stacks are installed with online<br/>analyzers connected to the servers.</li> </ul>  |  |
|      | installed for measurement of flue gas<br>discharge and the pollutants<br>concentration and the data to be   | <ul> <li>All upcoming new stacks will also be provided with<br/>online analyzers.</li> </ul>  |  |
|      | transmitted to the CPCB and SPCB server. For online continuous  | <ul> <li>Web camera with night vision is installed in the<br/>channel/drain to Burrow pit.</li> </ul>   |  |
|      | monitoring of effluent, the unit shall<br>install web camera with night vision<br>capability and flow meters in the<br>channel/drain carrying effluent within                         | <ul> <li>For continuous monitoring of effluent, online<br/>analyser has been installed.</li> </ul>  |  |
|      |   | • For flow meter, installation job is completed.  |  |
|      | the premises.   | • Complied.   |  |
| x)   | Occupational health surveillance of the<br>workers shall be done on a regular basis<br>and records maintained as per the<br>Factories Act.  | <ul> <li>Pre – employment medical examination of all<br/>employees are carried out before joining the<br/>organization. Routine periodical medical<br/>examination as per statutory requirement is carried<br/>out on regular basis.</li> </ul> |  |
|      |   | Being complied  |  |
| у)   | Process safety and risk assessment<br>studies shall be carried out using<br>advanced models and the mitigating<br>measures shall be undertaken<br>accordingly.                        | • For process safety and risk assessment, studies like HAZOP, QRA are carried out mandatorily before commissioning of any new process unit. Liquidation of recommendations of these studies is done in time bound manner.                       |  |
|      |   | • Being complied  |  |
| 11.1 | Generic Conditions  |   |  |
| i.   | The project authorities must strictly<br>adhere to the stipulations made by the<br>State Pollution Control Board (SPCB),<br>State Government and/or any other<br>statutory authority. | <ul> <li>Board (SPCB), State Government and any oth</li> <li>statutory authority are being followed.</li> </ul>   |  |

| ii.   | No further expansion or modifications in  | • Noted for compliance.  |
|---|---|--|
| Environment Forest and Climate carrying out   |   | • Prior approval of ministry would be taken before carrying out any expansion or modification of the plant if required.  |
| iii. The locations of ambient air q<br>monitoring stations shall be decid<br>consultation with the State Poll<br>Control Board (SPCB), ensuring th<br>least one stations each is installed i<br>upwind and downwind direction as<br>as where maximum ground |   | • Five nos. of offline ambient air quality monitoring stations (four in refinery and one in township) and three nos. of continuous ambient air quality monitoring station has been provided at strategic locations at Barauni Refinery for monitoring of ambient air quality.          |
|   | as where maximum ground level concentrations are anticipated.   | <ul> <li>03 Nos of additional ambient air monitoring stations<br/>installed in periphery villages of Refinery.</li> </ul>  |
|   |   | <ul> <li>Ambient air quality is checked twice in a week in five<br/>nos. of offline ambient air quality monitoring<br/>stations as per MoEF&amp;CC standards 2009. Report<br/>enclosed.</li> </ul>   |
|   |   | • Complied.  |
| iv.   | The National Ambient Air Quality<br>Emission Standards issued by the<br>Ministry vide G.S.R. No. 826(E) dated<br>16 <sup>th</sup> November, 2009 shall be complied<br>with.                 | <ul> <li>Ambient air quality is checked twice in a week in five<br/>nos. of offline ambient air quality monitoring<br/>stations as per the National Ambient Air Quality<br/>Emission Standards issued by the Ministry vide<br/>G.S.R. No. 826(E) dated 16th November, 2009.</li> </ul> |
|   |   | • Complied.  |
| v.  | The overall noise level in and around the<br>plant area shall be kept well within the<br>standards by providing noise control<br>measures including acoustic hoods,                         | • The ambient noise levels from existing facilities conform to the standards prescribed under standards prescribed under Environment (Protection) Act, 1986 Rules. Reports enclosed.   |
|   | silencers, enclosures etc. on all sources<br>of noise generation. The ambient noise<br>levels shall conform to the standards<br>prescribed under the Environment<br>(Protection) Act, 1986. | <ul> <li>For personnel working in the proximity of high noise<br/>generating equipments, appropriate PPEs are used,<br/>and exposure is controlled through job rotation,<br/>education and awareness.</li> </ul>   |
|   |   | <ul> <li>Adequate noise control measures shall be taken in<br/>new facilities in the project.</li> </ul>   |
|   |   |  |

| vi.   | The company shall harvest rainwater<br>from the roof tops of the buildings to<br>recharge ground water and to utilize the<br>same for different industrial operations<br>within the plant.   | • Rain water harvesting has been implemented at 21 buildings of Barauni Refinery and township in which water collected from roof top of various buildings is recharged to ground water. Total surface run-off of township is also being used for ground water recharge.   |  |
|-------|--|---|--|
|       |  | <ul> <li>Storm water drain of the refinery has been routed to<br/>ETP and storm water is being reused in refinery<br/>operation after treatment along with ETP water<br/>except during heavy rainfall, when excess surface<br/>run off may have to be allowed to flow into Refinery<br/>owned pit (Burrow Pit) adjacent to refinery premise<br/>in the West.</li> </ul> |  |
|       |  | <ul> <li>In future rainwater harvesting for rooftops of<br/>building will be done as per requirement.</li> </ul>  |  |
| vii.  | Training shall be imparted to all<br>employees on safety and health aspects<br>of chemicals handling. Pre-employment<br>and routine periodical medical<br>examinations for all employees shall be<br>undertaken on regular basis.  | <ul> <li>Training is continuously imparted to all employees<br/>on chemical handling.</li> <li>Pre – employment medical examination of all<br/>employees are carried out before joining the<br/>organization.</li> </ul>  |  |
|       |  | <ul> <li>Routine periodical medical examination as per<br/>statutory requirement is carried out on regular<br/>basis.</li> <li>The same will be done in future also.</li> </ul>   |  |
| viii. | The company shall comply with all<br>environmental protection measures and<br>safeguards proposed in the documents<br>submitted to the Ministry. All the<br>recommendations made in the EIA/EMP<br>in respect of environmental<br>management, risk mitigation measures<br>and public hearing shall be<br>implemented.                        |   |  |
| ix.   | The company shall undertake all<br>measures for improving socio-economic<br>conditions of the surrounding area. CSR<br>activities shall be undertaken by<br>involving local villagers, administrations<br>and other stack holders. Also eco-<br>developmental measures shall be<br>undertaken for overall improvement of<br>the environment. | <ul> <li>Being done based on the drawn up schedule as part<br/>of CSR. CSR plan is finalized in consultation with<br/>mukhiyas of surrounding villages.</li> <li>Being complied.</li> </ul>   |  |

| x.    | A separate Environmental Management<br>Cell equipped with full-fledged<br>laboratory facilities shall be set up to<br>carry out the Environment Management<br>and Monitoring functions.  | <ul> <li>BR has a full-fledged environment protection cell<br/>and a well equipped dedicated pollution control<br/>laboratory.</li> <li>Complied</li> </ul>  |  |
|-------|--|--|--|
| xi.   | The company shall earmark sufficient<br>funds towards capital cost and recurring<br>cost per annum to implement the<br>conditions stipulated by the Ministry of<br>Environment, Forest and Climate<br>Changes well as the State Government<br>along with the implementation schedule<br>for all the conditions stipulated herein.<br>The funds so earmarked for environment<br>management/pollution control<br>measures shall not be diverted for any<br>other purpose.            | <ul> <li>In addition to one time investment in facilities for combating pollution, separate funds are allocated for specific activities such as environment monitoring, operation and maintenance of effluent treatment plant, oil recovery from oily sludge through mechanized skid process and studies related to environment etc.</li> <li>Being complied.</li> </ul>   |  |
| xii.  | A copy of the clearance letter shall be<br>sent by the project proponent to<br>concerned Panchayat, Zila Parishad/<br>Municipal Corporation, Urban local Body<br>and the local NGO, if any, from whom<br>suggestions/ representations, if any,<br>were received while processing the<br>proposal.  | <ul> <li>A copy of the clearance letter has been submitted to concerned Panchayat, Zila Parishad. Enclosed as Annexure-3.</li> <li>Complied</li> </ul>   |  |
| xiii. | The project proponent shall also submit<br>six monthly reports on the status of<br>compliance of the stipulated<br>Environmental Clearance conditions<br>including results of monitored data<br>(both in hard copies as well as by e-mail)<br>to the respective Regional Office of<br>MoEF&CC, the respective zonal office of<br>CPCB and SPCB. A copy of Environmental<br>Clearance and six monthly compliance<br>status report shall be posted on the<br>website of the company. | <ul> <li>A six monthly compliance report and the monitored data are submitted regularly. Will be done for this EC as well.</li> <li>EC Compliance status of various projects is being hosted on <a href="https://www.iocl.com/Talktous/SNotices.aspx">https://www.iocl.com/Talktous/SNotices.aspx</a>. Alternatively, one can reach IOCL home page at <a href="https://www.iocl.com">https://www.iocl.com/Talktous/SNotices.aspx</a>. Alternatively, one can reach IOCL home page at <a href="https://www.iocl.com">https://www.iocl.com/Talktous/SNotices.aspx</a>. Alternatively, one can reach IOCL home page at <a href="https://www.iocl.com">https://www.iocl.com/Talktous/SNotices.aspx</a>.</li> <li>Alternatively, one can reach IOCL home page at <a href="https://www.iocl.com">https://www.iocl.com</a> and thereafter selecting "We're Listening" tab followed by opening "Statutory Notices".</li> <li>Complied</li> </ul> |  |
| xiv.  | The environmental statement for each financial year ending 31 <sup>st</sup> March in Form-<br>V as is mandated shall be submitted to the concerned State Pollution Control Board as prescribed under the Environment (Protection) Rules, 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of environmental clearance conditions and  | <ul> <li>Environment Statement for each financial year is submitted to Bihar State Pollution Control Board and MoEF&amp;CC. Same is also sent to Regional Office of MoEF&amp;CC by e-mail and hosted at the website <a href="https://www.iocl.com/Talktous/SNotices.aspx">https://www.iocl.com/Talktous/SNotices.aspx</a>.</li> <li>Complied</li> </ul>  |  |

|     | shall also be sent to the respective Regional offices of MoEF&CC by e-mail.   |  |
|-----|---|--|
| xv. | The project proponent shall inform the public that the project has been accored environmental clearance by the Ministry and the copies of the clearance letter are available with the SPCB/Committee and may also be seen at Website of the Ministry at <u>http://moef.nic.in</u> . This shall be advertised within seven days from the date of issue of the clearance letter, at least in two local newspapers that are widely circulated in the region of which one shall be in the vernacular language of the locality concerned and a copy of the same shall be forwarded to the concerned Regional office of the Ministry. | <ul> <li>The information regarding accord of Environment clearance for the subject project has been advertised in two local newspapers. Copy enclosed as Annexure-4.</li> <li>Complied.</li> </ul> |

# Status and Action Plan for Compliance of Revised Emission and Effluent Standards 2008 at Barauni Refinery Schedule -I: Petroleum Oil Refinery A. Effluent Discharge Standard SN BR status and action plan No effluent is discharged outside refinery. Treated effluent is totally reused Treated Effluent and its quality is maintained as per MINAS. Reports attached separately. 1 Quality Complied **B.** Emissions SN Standard BR status and action plan H<sub>2</sub>S in Fuel Gas is within limits as required under revised standards. 2 H<sub>2</sub>S in Fuel Gas Complied 3 SO<sub>2</sub> Emissions These parameters are monitored through online stack analyzers. These 4 NO<sub>x</sub> Emissions analyzers are directly connected to CPCB and BSPCB servers. Emissions are under within limit. Reports attached separately. Complied 5 **CO** Emissions Barauni Refinery processes more low sulphur crude in recent years. Only about 5% high sulfur crude processing takes place. As a result internal fuel oil quality has been improved w.r.t emission of particulate matter. Further, particulate matter analyzers have been installed in all stacks of refinery **Particulate Matter** and connected to CPCB server since June-16. The online analyzer data 6 (PM) Emissions available now help us fine tuning fuel firing and optimization of gas mix amongst various furnaces and the controlling the PM parameters within the statutory limit. COMPLIED. Nickel and Vanadium 7 COMPLIED. (Ni+V) Emissions Sulphur Content in COMPLIED. 8 Liquid Fuel Continuous Continuous monitoring is done trough online analyzers. These analyzers 9 **Monitoring System for** are directly connected to CPCB and BSPCB servers. Complied SO<sub>2</sub> & NO<sub>x</sub> emissions

| 10      | Opacity of Flue Gas ex<br>FCCU Regenerators  | > RFCCU was commissioned at Barauni Refinery along with flue gas<br>scrubbing technology supplied by M/s Belco, USA. In the Belco unit, the<br>flue gas is scrubbed with water & diluted caustic solution (<0.5 %<br>concentration by wt.) to remove SOx and particulate matter. PM level in<br>flue gas is less than 30 mg/Nm3. High volume of condensed water vapor<br>generated during water scrubbing of flue gas escapes through the BELCO<br>stack as whitish plume. Opacity meter under such condition is not<br>considered relevant as it will not be effective due to high moisture content<br>in flue gas. > Further, PM analyzers have been installed in RFCCU stack<br>through which particulate matter ex- RFCCU stack is monitored, which is<br>closely akin to monitoring of opacity in flue gas. Therefore opacity meter<br>installation at RFCCU is not planned. > <b>Complied.</b> |  |
|---------|--|--|--|
| 11      | Sulphur Recovery from<br>SRU   | SRU at Barauni refinery meets the revised standard.<br>COMPLIED.   |  |
| 12      | H <sub>2</sub> S emissions from<br>SRU   | SRU at Barauni refinery meets the revised standard.<br>COMPLIED.   |  |
| C. Fugi | tive Emission  |  |  |
| SN      | Standard   | BR status and action plan  |  |
| 13      | Storage tanks with<br>capacity between 4 to<br>75 m3 and TVP of<br>more than 10 kpa  | Not Applicable.  |  |
| 14      | Storage tanks with<br>capacity between 75<br>to 500 m3 and TVP of<br>10 to 76 kpa    | Not Applicable.  |  |
| 15      | Storage tanks with<br>capacity of more than<br>500 m3 and TVP of 10<br>to 76 kpa     | Storage tanks of Crude, MS & SRN have TVP of 10 to 76 kpa. All such tanks are IFRT or EFRT. COMPLIED.  |  |
| 16      | Storage tanks with<br>capacity of more than<br>500 m3 and TVP of<br>more than 76 kpa | Not Applicable   |  |
| 17      | Provision of secondary<br>seals in floating roof<br>tanks                            | All such tanks at Barauni Refinery are equipped with double seal.<br>COMPLIED.   |  |

| 18     | Emission control in<br>Rail Tank Wagon/<br>Road Tank Truck<br>loading for Gasoline<br>and naphtha for VOC<br>reduction | Barauni Refinery complies most of the revised standards for petroleum refineries as notified in Gazette of India on 18th March'08 except vapor recovery system in tank wagon/tank truck. For VOC reduction of 99.5% and emission control to 5 gm/m3 in case of Gasoline and Naphtha loading, VOC recovery system at Loading Gantry would be required. Existing gantry at Barauni refinery does not have adequate space for laying a bigger dia header all along the gantry and other equipments for vapour recovery system. It will also require the shutdown of product loading gantry for 3-4 months to install this facility. Outage of gantry for such a long period cannot be allowable in view of the chances of market dry out of the major petroleum products. |  |  |
|--------|--|--|--|--|
| 19     | Equipments leak and<br>LDAR programme  | COMPLIED.  |  |  |
| D. Emi | ssion Standards for VOC f  | rom Wastewater Collection and Treatment  |  |  |
| 20     | VOC Collection &<br>Treatment System   | VOC treatment system as a part of ETP modernization project has been installed         and       commissioned.         COMPLIED.   |  |  |
| Scehdu | ule -VI, Part C: Petroluem   | Oil Refinery   |  |  |
| SN     | Standard   | BR status and action plan  |  |  |
| SIN    | Stanuaru   | Dr status and action plan  |  |  |
| 21     | Quantum limit for<br>discharge of total<br>effluent  | No effluent is discharged outside refinery. Treated effluent is totally reused.  |  |  |
| 22     | Limit of quantity of effluent discharged   |  |  |  |

# Planning of CER Projects of Barauni Refinery for the next 5-years

Status as on 30.09.2021

|     | Status as on 30.09.2021   |                         |                     |  |  |
|-----|---|-------------------------|---------------------|--|--|
| S.N | Activity/ Project details   | Planned Exp<br>(Rs. Cr) | Approved<br>(Rs Cr) |  |  |
| 1   | Construction of Boundary Wall, Internal Road and provision of street lights in the Burrow Pit area of Barauni Refinery  | 12.32                   | 12.32               |  |  |
| 2   | Construction of Cross Drains in Keshawe Village to provide support to the villagers in order to avoid any water-logging inside the village.   | 6.14                    | 6.14                |  |  |
| 3   | Construction of 04(Four) Nos of classrooms in Middle School Govindpur located in the vicinity of Refinery   | 0.65                    | 0.65                |  |  |
| 4   | Building as Learning Aid in different schools of Begusarai District   | 1.37                    | 1.37                |  |  |
| 5   | Manure Management Project with Sudha Dairy in Technical Support by National Dairy Development Board (NDDB), Anand   | 1.13                    | 1.13                |  |  |
| 6   | Construction of 6-Bed Burn Ward in the Sadar Hospital Begusarai   | 3.86                    | 3.86                |  |  |
| 7   | Provision of Medical Grade Oxygen Cylinders with flow meter and<br>disposable masks & pulse oxymeters for providing treatments to<br>COVID patients by Begusarai District Administration          | 0.10                    | 0.10                |  |  |
| 8   | Establishment of PSA based medical-grade Oxygen Generation Plant at<br>Govt Hospital, Teghra for COVID treatment facilities under CER<br>Initiative of Barauni Refinery                           | 1.43                    | 1.43                |  |  |
| 9   | Setting up of 50-Bed Pediatric Care Unit at Sadar Hospital Begusarai<br>and Hospital & Provision of 3 Nos of Ambulances with service contract<br>to Sadar Hospital Begusarai                      | 7.52                    | 7.52                |  |  |
| 10  | Provision of 03 (Three) Nos of Ambulances to Sadar Hospital Begusarai<br>under CER initiative of Barauni Refinery   | 2.24                    | 2.24                |  |  |
| 11  | Establishment of 01(One) Nos of PSA based Oxygen Generation Unit of<br>capacity 450 M3/Hour with refilling capacity at Barauni Refinery<br>under Corporate Environmental Responsibility           | 9.91                    | 9.91                |  |  |
| 12  | Construction of School Building in 10 (Ten) Govt Schools in Begusarai District .  | 7.00                    | NIL                 |  |  |
| 13  | Constrution of Community Hall ( Two nos ) nearby Panchayats of<br>Barauni Refinery- Mahna Panchayat (Rupaspur Village) & Nurpur<br>Panchayat.   | 1.40                    | NIL                 |  |  |
| 14  | Instllation of 10 (Ten) Nos Plasmacore Technology based machine (<br>Eco Friendly , Make In India Project and comprehensive solution ) for<br>Municipal Solid Waste Management in Begusarai Town. | 5.00                    | NIL                 |  |  |
| 15  | Construction of Multi-purpose auditorium in Govt Middle School in Jemra Village under Mosadpur Panchayat  | 0.75                    | NIL                 |  |  |
| 16  | Greem-Belt Development as per the Statotory requirement against BR-9 Project  | 15.00                   | NIL                 |  |  |
| 17  | Sewerage Treatment Plant in Begusarai District  | 20.00                   | NIL                 |  |  |
|     | Total   | 95.82                   | 46.67               |  |  |

**Note**: Projects as identified above are tentative only and subjected to change based on the approval from District Administration as per CER policy in due course of time.

|    |  | Annexure - 2.1             |  |  |  |  |  |
|----|--|----------------------------|--|--|--|--|--|
|    | CSR Project details for the year 2021-22 |                            |  |  |  |  |  |
|    |  | Expenditure (Rs Lacs)      |  |  |  |  |  |
| SI | Name of Project                          | (01.04.2021 to 30.09.2021) |  |  |  |  |  |
| 1  | Kendriya Vidyalaya School, Barauni       | 191.18                     |  |  |  |  |  |
| 2  | IndianOil Gyanodaya Scholarship Scheme   | 12.12                      |  |  |  |  |  |
|    | Total                                    | 203.30                     |  |  |  |  |  |

इंडियन ऑयल कॉर्पोरशन लिमिटेड कक्त फ्रिस्टन्क कर्म्स अपने फ्रिस्टेडन्स जन्म बनुमराय विगर 851 114

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रिफाइनरीज प्रभाग Refinences Division

Ref.No.: TS/HSE/2020/02/ 1140 .

To, Municipal Commisioner Begusarai Nagar Nigam Begusarai, Bihar

Sub: Copy of EC received by IOCL, Barauni Refinery for record

Dear Sir.

A copy of Environmental Clearance from MoEF&CC, received by IOCL, Barauni Refinery via F. No. J-11011/15/2015-IA-II (I), for the project for Expansion of Barauni Refinery from 6 MMTPA to 9 MMTPA along with polymer units is attached for your kind perusal and record

Thanking you.

Yours faithfully,

1-h

(M A Choudary) GENERAL MANAGER (TS & HSE)

Encl As above

Am Joro







रिफाइनरीज प्रभाग Petinenes Division इडियन ऑयल कॉर्पो रशन लिमिटेड क्रेनी फाइसी डाक्पर बर्गने आपन सिंहदन्य जिना बनुसरण विशर 851114

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Date : 12.02.2020

Ref.No.: TS/HSE/2020/02/ 1141

To,

Shri Arvind Kumar Verma, IAS District Magistrate-cum-Collector Begusarai, Bihar

Sub: Copy of EC received by IOCL, Barauni Refinery for record

Dear Sir

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Yours faithfully,

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Encl As above

> Indira Paryavaran Bhawan Jor Bagh Road, N Delhi - 3 Dated: 15th February, 2019

To,

M/s Indian Oil Corporation Limited, Barauni Refinery, District Begusarai (Bihar)

Sub: Expansion of Barauni Refinery from 6 MMTPA to 9 MMTPA along with polymer units by M/s Indian Oil Corporation Limited at Barauni, District Begusarai (Bihar) -Environmental Clearance - reg.

Ref: Online Proposal No.IA/BR/IND2/28027/2015 dated 2<sup>nd</sup> February, 2019.

Sir.

This has reference to your online proposal No.IA/BR/IND2/28027/2015 dated 2nd February, 2019 along with the EIA/EMP report containing public hearing proceedings for the above mentioned project.

The Ministry of Environment, Forest and Climate Change has examined the proposal for 2. environmental clearance to the project for expansion of Barauni Refinery from 6 MMTPA to 9 MMTPA along with polymer units by M/s Indian Oil Corporation Limited in a total area of 3592921sqm at Barauni, District Begusarai (Bihar).

3. The details of the existing/proposed products are as under:-

| S.<br>No. | Product/By-product         | Existing<br>(TMTPA) | Proposed<br>(TMTPA) | Total<br>(TMTPA) |
|-----------|----------------------------|---------------------|---------------------|------------------|
| 1         | LPG                        | 318                 | 169.1               | 487.1            |
| 2         | Poly Propylene             | 0                   | 203                 | 203              |
| 3         | Naphtha                    | 83.4                | 35.3                | 118.7            |
| 4         | MS (BS-VI)                 | 1351.6              | 372.4               | 1724.0           |
| 5         | Aviation Turbine Fuel      | 204.0               | (-)0.8              | 203.2            |
| 6         | Superior Kerosene          | 370.0               | 0                   | 370.0            |
| 7         | HSD (BS-VI)                | 2787.1              | 1833.9              | 4621.0           |
| 8         | Fuel Oil                   | 46.9                | (-) 45.9            | 1.0              |
| 9         | Bitumen                    | 74.0                | 0                   | 74.0             |
| 10        | Carbon Black Feed<br>Stock | 0                   | 0                   | 0                |
| 11        | Raw Pet Coke (LS)          | 154.0               | (-) 30.0            | 124.0            |
| 12        | Raw Pet Coke (HS)          | 0                   | 184.0               | 184.0            |
| 13        | Sulfur                     | 21.7                | 34.3                | 56.0             |
| 14        | Fuel & Loss                | 591                 | 243.0               | 834              |
|           | Total                      | 6000                | 3000                | 9000             |

Page 1 of 7 मदरं प्रखण्ड खेगसगढ

Indira Paryavaran Bhawan Jor Bagh Road, N Delhi - 3 Dated: 15<sup>th</sup> February, 2019

To,

M/s Indian Oil Corporation Limited, Barauni Refinery, District <u>Begusarai</u> (Bihar)

## Sub: Expansion of Barauni Refinery from 6 MMTPA to 9 MMTPA along with polymer units by M/s Indian Oil Corporation Limited at Barauni, District Begusarai (Bihar) -Environmental Clearance - reg.

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Indira Paryavaran Bhawan Jor Bagh Road, N Delhi - 3 Dated: 15<sup>th</sup> February, 2019

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-यदीरी-गम प्रयावत राज्य रखण्ड-मरिहानी (कहताय) वाम क्वायल राज 9934292

Indira Paryavaran Bhawan Jor Bagh Road, N Delhi - 3 Dated: 15<sup>th</sup> February, 2019

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> Indira Paryavaran Bhawan Jor Bagh Road, N Delhi - 3 Dated: 15<sup>th</sup> February, 2019

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Indira Paryavaran Bhawan Jor Bagh Road, N Delhi - 3 Dated: 15<sup>th</sup> February, 2019

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> Indira Paryavaran Bhawan Jor Bagh Road, N Delhi - 3 Dated: 15<sup>th</sup> February, 2019

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Indira Paryavaran Bhawan Jor Bagh Road, N Delhi - 3 Dated: 15th February, 2019

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| 8         | Fuel Oil                   | 46.9                | (-) 45.9            | 1.0              |
| 9         | Bitumen                    | 74.0                | 0                   | 74.0             |
| 10        | Carbon Black Feed<br>Stock | 0                   | 0                   | 0                |
| 11        | Raw Pet Coke (LS)          | 154.0               | (-) 30.0            | 124.0            |
| 12        | Raw Pet Coke (HS)          | 0                   | 184.0               | 184.0            |
| 13        | Sulfur                     | 21.7                | 34.3                | 56.0             |
| 14        | Fuel & Loss                | 591                 | 243.0               | 834              |
|           | Total                      | 6000                | 3000                | 9000             |

3. The details of the existing/proposed products are as under:-

2631556/12 200252258

Indira Paryavaran Bhawan Jor Bagh Road, N Delhi - 3 Dated: 15th February, 2019

To.

M/s Indian Oil Corporation Limited, Barauni Refinery, District Begusarai (Bihar)

# Sub: Expansion of Barauni Refinery from 6 MMTPA to 9 MMTPA along with polymer units by M/s Indian Oil Corporation Limited at Barauni, District Begusarai (Bihar) -Environmental Clearance - reg.

Ref: Online Proposal No.IA/BR/IND2/28027/2015 dated 2<sup>nd</sup> February, 2019.

Sir.

This has reference to your online proposal No.IA/BR/IND2/28027/2015 dated 2nd February, 2019 along with the EIA/EMP report containing public hearing proceedings for the above mentioned project.

The Ministry of Environment, Forest and Climate Change has examined the proposal for 2. environmental clearance to the project for expansion of Barauni Refinery from 6 MMTPA to 9 MMTPA along with polymer units by M/s Indian Oil Corporation Limited in a total area of 3592921sqm at Barauni, District Begusarai (Bihar).

| S.<br>No. | Product/By-product         | Existing<br>(TMTPA) | Proposed<br>(TMTPA) | Total<br>(TMTPA) |
|-----------|----------------------------|---------------------|---------------------|------------------|
| 1         | LPG                        | 318                 | 169.1               | 487.1            |
| 2         | Poly Propylene             | 0                   | 203                 | 203              |
| 3         | Naphtha                    | 83.4                | 35.3                | 118.7            |
| 4         | MS (BS-VI)                 | 1351.6              | 372.4               | 1724.0           |
| 5         | Aviation Turbine Fuel      | 204.0               | (-)0.8              | 203.2            |
| 6         | Superior Kerosene          | 370.0               | 0                   | 370.0            |
| 7         | HSD (BS-VI)                | 2787.1              | 1833.9              | 4621.0           |
| 8         | Fuel Oil                   | 46.9                | (-) 45.9            | 1.0              |
| 9         | Bitumen                    | 74.0                | 0                   | 74.0             |
| 10        | Carbon Black Feed<br>Stock | 0                   | 0                   | 0                |
| 11        | Raw Pet Coke (LS)          | 154.0               | (-) 30.0            | 124.0            |
| 12        | Raw Pet Coke (HS)          | 0                   | 184.0               | 184.0            |
| 13        | Sulfur                     | 21.7                | 34.3                | 56.0             |
| 14        | Fuel & Loss                | 591                 | 243.0               | 834              |
| 11220     | Total                      | 6000                | 3000                | 9000             |

3. The details of the existing/proposed products are as under:-

Indira Paryavaran Bhawan Jor Bagh Road, N Delhi - 3 Dated: 15<sup>th</sup> February, 2019

To.

M/s Indian Oil Corporation Limited, Barauni Refinery, District Begusarai (Bihar)

Sub: Expansion of Barauni Refinery from 6 MMTPA to 9 MMTPA along with polymer units by M/s Indian Oil Corporation Limited at Barauni, District Begusarai (Bihar) -Environmental Clearance - reg.

Ref: Online Proposal No.IA/BR/IND2/28027/2015 dated 2<sup>nd</sup> February, 2019.

Sir.

This has reference to your online proposal No.IA/BR/IND2/28027/2015 dated 2<sup>nd</sup> February, 2019 along with the EIA/EMP report containing public hearing proceedings for the above mentioned project.

2. The Ministry of Environment, Forest and Climate Change has examined the proposal for environmental clearance to the project for expansion of Barauni Refinery from 6 MMTPA to 9 MMTPA along with polymer units by M/s Indian Oil Corporation Limited in a total area of 3592921sqm at Barauni, District Begusarai (Bihar).

| S.<br>No. | Product/By-product         | Existing<br>(TMTPA) | Proposed<br>(TMTPA) | Total<br>(TMTPA) |
|-----------|----------------------------|---------------------|---------------------|------------------|
| 1         | LPG                        | 318                 | 169.1               | 487.1            |
| 2         | Poly Propylene             | 0                   | 203                 | 203              |
| 3         | Naphtha                    | 83.4                | 35.3                | 118.7            |
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| 5         | Aviation Turbine Fuel      | 204.0               | (-)0.8              | 203.2            |
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| 10        | Carbon Black Feed<br>Stock | 0                   | 0                   | 0                |
| 11        | Raw Pet Coke (LS)          | 154.0               | (-) 30.0            | 124.0            |
| 12        | Raw Pet Coke (HS)          | 0                   | 184.0               | 184.0            |
| 13        | Sulfur                     | 21.7                | 34.3                | 56.0             |
| 14        | Fuel & Loss                | 591                 | 243.0               | 834              |
|           | Total                      | 6000                | 3000                | 9000             |

3. The details of the existing/proposed products are as under:-

002)-1711-5 MENI-21420-35ME 482537-1927

# Copy of advertisement regarding receipt of Environment Clearance in two local newspapers

# Hindustan Times Page no.6 Patna Edition dated 20.02.2019

bungalow Former CM Jagannath Mishra is also occupying 41 Kranti Margresidence.

THE HC ALSO STRUCK DOWN THE RESOLUTION OF BIHAR'S BUILDING CONSTRUCTION DEPARTMENT AS IT ALSO SUFFERED

tage such an important visit as that of the Saudi crown prince?" the primeminister asked. "We have been fighting against terrorism for the past 15 years. How will Pakistan benefit from such incidents?" "Which law in the workfallows everyone to become a judge and jury?" Questioning whether India "wants to resolve the issue through military", Khan said, "This has never been a successful measure."

hibit the use of funds and spaces for holding activities by the banned Students Islamic Movebanned Students Islamic Move-ment of India (SIMI), allegedly involvedina number ofterrorist activities in the country. In a notification, the Union home ministry said the ban imposed on SIMI was extended for five more years: under the

for five more years under the UnlawfulActivities(Prevention) Act, 1967 on January 31. "Now, therefore, in exercise of powers conferred by section

shall be exercised also by state governments and Union territory administrations in relation to the above said unlawful association," it said. Section 7 is related to powers to prohibit the use of funds of an unlawful association and section & specifies the powers to ban the use of locations by an unlawful organisations.

organisations. The ministry said if SIMI's

unlawful activities were not curbed immediately, it would

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nents and escalating secessionist ideas. It listed 58 cases in which SIMI members were "involved". The ministry said the outfit has been polluting the minds of peopleby creating communal dis-harmony, undertaking activities prejudicial to the integrity and security of India. The Centre is also of the opin-

ion that it is necessary to declare SIMI an unlawful association with immediate effect because of its activities, it said.

The Centre is also of the opin-

shall be exercised also by state governments and Union territory administrations in relation to the



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SARFAESI Act, 200 Whereas, The undersigned being the aut initiation and Reconstruction of Financial Act, 2002 and in exercise of powers confer Security Interest (Enforcement) Rules, 20

P.O.: Barauni Oil Refinery, Dist. Begusarai - 851 (A GOVT. OF INDIA UNDERTAKING) NOTICE It is to bring to kind notice of all concerned that Barauni It is to bring to kind notice of all concerned that Barauni Refinery has received clearance for "Expansion of Barauni Refinery from 6 MMTPA to 9 MMTPA along with polymer units vide ministry's clearance letter no. J-1101/15/2015-NA-II(I) dated 15.02.2019". The estimated project cost is Rs. 8287 Crore. Detailed copy of Environment clearance letter is available with BSPCB website & may also be seen at website of ministry at http://meef.nic.in. R/NOTICE/2018-2019 ट्राईफेड \* TRIBAL COOPERATIVE MARKETING DEVELOPMENT FEDERATION OF INDIA LTD. (TRIFED)

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(Ministry of Tribal Affairs, Govt. of India) NCUI Building, 2nd Floor, 3, Siri Institutional Area August Kranti Marg, New Delhi-110016 Tel.: 011-26968247, 26569064, 26560117 Fax: 091-11-26866149 Email: trifed.mfpdivision@gmail.com Website: www.trifed.in

EXPRESSION OF INTEREST FOR APPOINTMENT OF PROJECT MANAGEMENT CONSULTANCY (PMC) FOR TRIFOOD

CT ARAVALI GYPSUM AND MINERALS INDIA LIMITED A Govt. of India Undertaking) Mini Ratna - II.Company Mangu Singh Raji Mang. Paota, Johdpur (Rajasthan) mathematical States (States) (S (REFINERIES DIVISION) BARAUNI REFINERY ai - 851114, Bihar. GENERAL MANAGER Nālandā Rajgir, Dist- Nalanda, Bihar-803116 Tender Notice No : NU/Admini 111/2018-19/03 Dated 20<sup>th</sup> February 2019 Nalarda University is an institution of National importance under the Ministry of glous and international institution in East Asia with students and teachers from India and attract. Following Tenders are included from teachers and teachers from India and attract. Following Tenders are included from teachers and teachers from India 1. Tender for Housekeeping Services – Last date 12:03.2019 Tender for Housekeeping Services – Last date 12:03.2019 ender for Housekeeping cenvices - Last date 12.03.2019 For further details please visit www.nalandauniv.edu.in/Tenders. Regis **BHARAT COKING COAL LIMITED** 4 A Mini Ratna Company (A subsidiary of Coal India Limite E-TENDER NOTICE Open E-Tender invited vide GM/KA-IV/Survey/e-NIT/18-19/4423 Dated 11.02.2019 for the work of "Construction of 12 Nos. Isolation stopping in IV (Bot) (2/7 panel) of AKWM Colliery of Katras Area. Eastimated cost

IV (Bot) (2/7 panel) of AKWM Colliery of Katras Area. Eastimated cost: Rs. 12,65,886.00, EMD: Rs. 16,000.00 Time of completion: 100 days. The tender documents can be downloaded form 26.02.2019 to 12.03.2019. All prospective bidders are advised to visit website https://coalindiatenders.gov.in for further details and to participate against this tender. Full details of this tender are also available on website "eprocure.gov.in". Sate Area Survey Officer, Katras Area

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thorised Officer PNB, . Sundaram,

tAct 2002, the Authorized Of is per details given below age proement of Security Interes curities in respect of Loan/c

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Reserve Price Earnest Money Date and Time of Auction (EMD) 30,70,000 27.03.201 11.00 a.m ₹ 3,07,000/ю 03.00 р.m ₹ 10.000/-₹ 2.16.00.000/-27.03.201 11.00 a.m

03.00 p.m

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₹ 21,60,000/-

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₹ 28.00.000/-

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# Hindustan (hindi) dated 20.02.2019

