

Hydraulic-cum-Machine Tool Way Oils

Product	Kin. Viscosity cSt at 40 °C	VI Min.	Flash Point COC, °C Min.	Description / Application
Servoway H 32 Servoway H 57 Servoway H 68 Servoway H 68 BD	29 - 35 54 - 60 62 - 74 64 - 72	90 90 90 90	194 198 200 200	Servoway H oils are combined hydraulic and machine way lubricants. These oils possess adequate lubricity to eliminate stick-slip and chatter under moderate load conditions and at the same time serve as hydraulic media in non-critical systems. Servoway H 32 meets ASLE standard W 150 and Cincinnati Milacron specification P-53. These oils are exclusively recommended for machine tools, which have combined hydraulic and way lubrication systems. Servoway H oils are not recommended for critical hydraulic systems or as a substitute for Servoway oils. Servoway H 68 BD exceeds the Indian requirement of minimum 70% biodegradability for ECO MARK.