

indeHex[®]

Production of Polymer/Food Grade Hexane

Polymer/Food Grade Hexane (PGH/FGH) specifications are becoming stringent especially w.r.t. benzene content and the conventional clay treatment process has been replaced by hydrogenation process. To enable refiners to meet this specific requirement, IndianOil R&D has developed indeHex® technology for production of Polymer/Food Grade Hexane (PGH/FGH).

Salient Technology Features

indeHex®
process is a
catalytic
process which
converts
Benzene to
Cyclohexane
& Olefins to
Alkanes

Offers flexibility
of producing
PGH/FGH from
either straight-run
or side stream
of Naphtha
Hydrotreater
Unit

Low Severity operation

Very low hydrogen consumption Product yield above 99.5%



Major Benefits

- indeHex® process helps reduce Benzene below 10ppmv in hexane
- > It can replace conventional clay treatment process for benzene reduction
- Production of value-added product from Naphtha stream

Commercial Experience

- > 28 KTA grassroots unit commissioned in 2001-02 in one of the Indian refineries
- 20 KTA unit commissioned in 2012-13 in one refinery in India



For more information, please contact:



Mr. Avinash Jain IndianOil R&D Tel: +91-129-2294396

E-mail: inforndiocl@indianoil.in